

Date: Wednesday, 3/21/2007 3:48:48 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	SUPPORT GUSSET (350) BASKET		
Job Number	31423			Part Number	D2325		
Estimate Number	10496			Drawing Number	D2325 REV B		
P.O. Number	N/A			Project Number	N/A		
This Issue	3/21/2007	S.O. No.	N/A	Drawing Revision	B		
Prsht Rev.	NC	Type	SMALL /MED FAB	Material	N/A		
First Issue	N/A			Due Date	4/15/2007		
Previous Run	30546			Qty:	52	Um:	Each
Written By							
Checked & Approved By	<u>CH 07.03.22</u>						
Comment	Est. D 02.12.06 Reformat; Rev B KJ/RF						
	Est. E 06.05.03 Water jet EC						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S16GA	304/316 .063 Sheet
Comment: Qty.: 0.4883 sf(s)/Unit Total : 25.3890 sf(s) 304/316 SS .063 Sheet Batch: <u>m101873X</u> ml 01.04.25 52		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2325 Dwg Rev: <u>B</u> ml 01.04.25 Prog Rev: <u>B</u> <span style="float: right;">52</span>		
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary		
<u>ml 04/26 52</u>		
<u>SAO 07/05/08</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 01/05/08  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT GUSSET (350) BASKET

Job Number: 31423

Part Number: D2325

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/05/08

(52)

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGIN

Identify and Stock  
Location: WS

AN 07/05/08

(52)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

AD 07/05/08

(52)

Job Completion



CLO 7/05/08

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA; N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	31423
Description: Support Gusset	Part Number:	D2325
Inspection Dwg: D2325	Rev: B	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

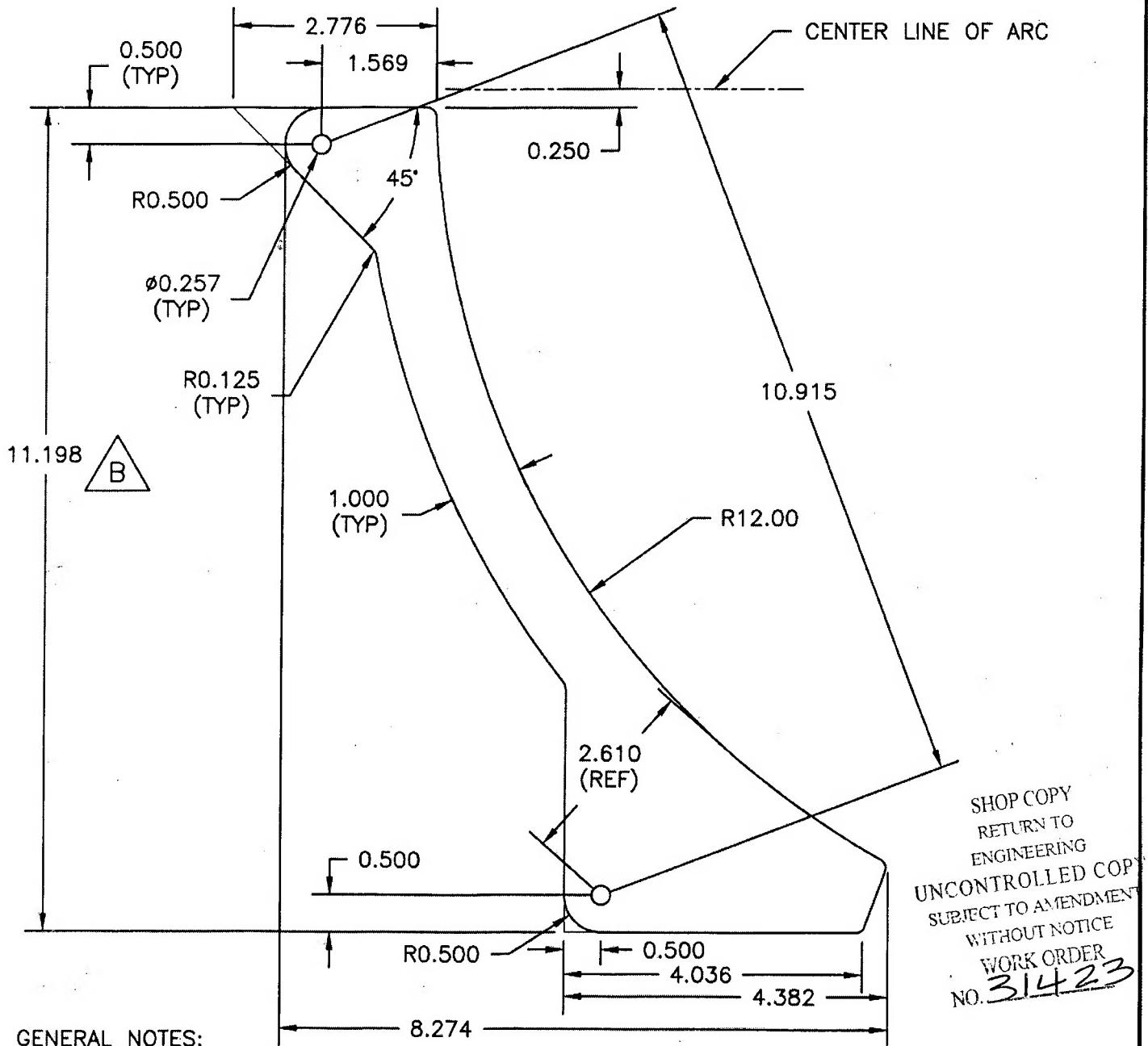
## X First Article      Prototype

Measured by:	<i>M. M</i>	Audited by:	<i>S. S</i>	Prototype Approval:	N/A
Date:	07/04/25	Date:	07/04/26	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.05.08	New Issue	KJ/JLM	<i>[Signature]</i>

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D2325	SHEET 1 OF 1
DATE		TITLE	SCALE
02.08.28		SUPPORT GUSSET	1:2
A	94.12.13	NEW ISSUE	
B	02.08.28	REFORMAT; 11.198 WAS 11.948	

**RELEASED**  
 02.08.29 *#*


- 1) MATERIAL: AISI 304/316 SS SHEET, 0.063 THICK (REF DART SPEC. M304S16GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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